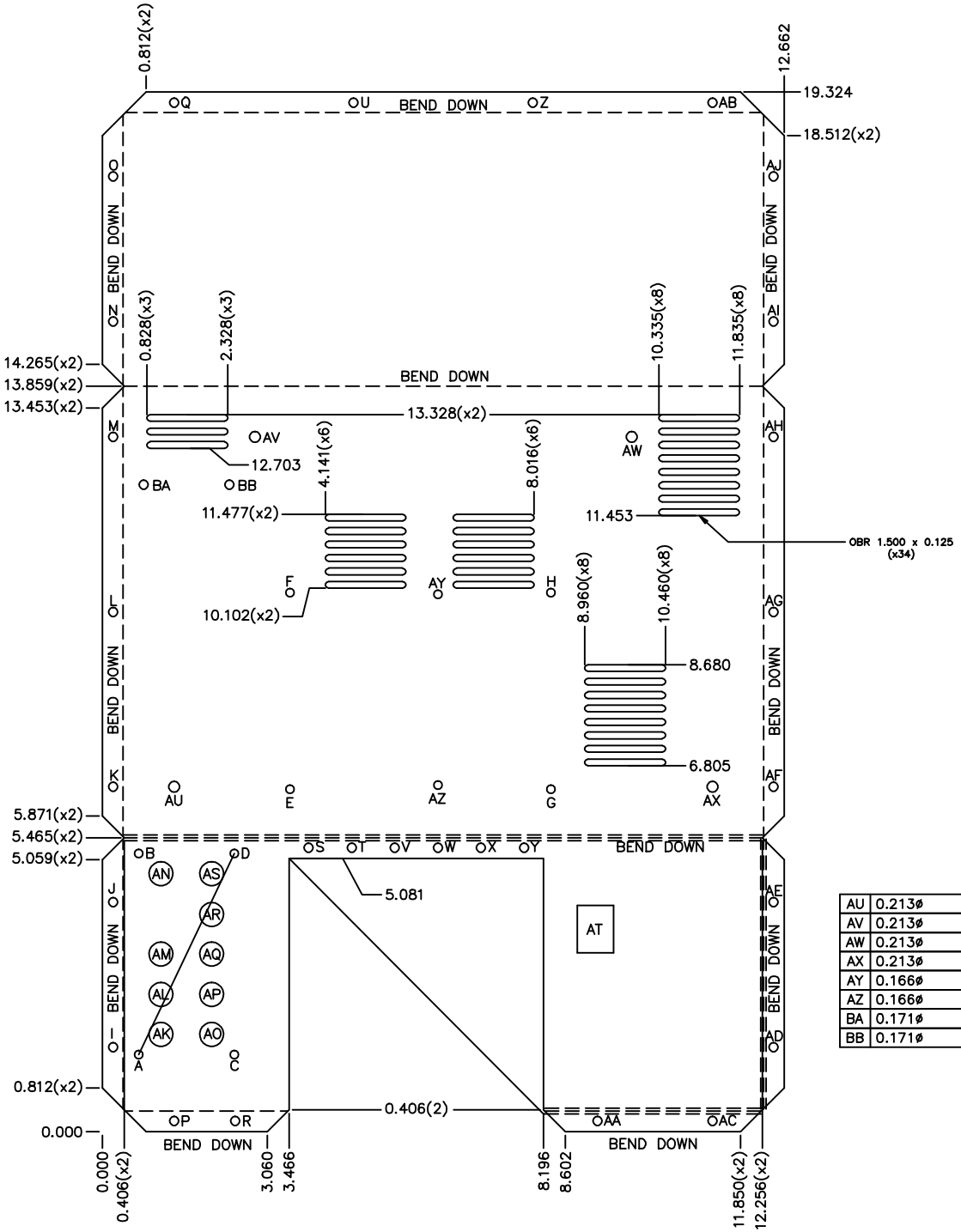


| | Dimension | X Position | Y Position |
|---|---|---|---|
| A | 0.156ø | 0.676 | 1.437 |
| B | 0.156ø | 0.676 | 5.173 |
| C | 0.156ø | 2.447 | 1.437 |
| D | 0.156ø | 2.447 | 5.173 |
| E | 0.166ø | 3.481 | 6.369 |
| F | 0.166ø | 3.481 | 10.019 |
| G | 0.166ø | 8.331 | 6.369 |
| H | 0.166ø | 8.331 | 10.019 |
| I | 0.171ø | 0.200 | 1.571 |
| J | 0.171ø | 0.200 | 4.268 |
| K | 0.171ø | 0.200 | 6.412 |
| L | 0.171ø | 0.200 | 9.662 |
| M | 0.171ø | 0.200 | 12.912 |
| N | 0.171ø | 0.200 | 15.056 |
| O | 0.171ø | 0.200 | 17.753 |
| P | 0.171ø | 1.331 | 0.200 |
| Q | 0.171ø | 1.331 | 19.124 |
| R | 0.171ø | 2.466 | 0.200 |
| S | 0.171ø | 3.831 | 5.281 |
| T | 0.171ø | 4.631 | 5.281 |
| U | 0.171ø | 4.664 | 19.124 |
| V | 0.171ø | 5.431 | 5.281 |
| W | 0.171ø | 6.231 | 5.281 |
| X | 0.171ø | 7.031 | 5.281 |
| Y | 0.171ø | 7.831 | 5.281 |
| Z | 0.171ø | 7.997 | 19.124 |
| AA | 0.171ø | 9.195 | 0.200 |
| AB | 0.171ø | 11.330 | 19.124 |
| AC | 0.171ø | 11.331 | 0.200 |
| AD | 0.171ø | 12.462 | 1.571 |
| AE | 0.171ø | 12.462 | 4.268 |
| AF | 0.171ø | 12.462 | 6.412 |
| AG | 0.171ø | 12.462 | 9.662 |
| AH | 0.171ø | 12.462 | 12.912 |
| AI | 0.171ø | 12.462 | 15.056 |
| AJ | 0.171ø | 12.462 | 17.753 |
| AK | 0.450ø | 1.090 | 1.809 |
| AL | 0.450ø | 1.090 | 2.556 |
| AM | 0.450ø | 1.090 | 3.304 |
| AN | 0.450ø | 1.090 | 4.799 |
| AO | 0.450ø | 2.033 | 1.809 |
| AP | 0.450ø | 2.033 | 2.556 |
| AQ | 0.450ø | 2.033 | 3.304 |
| AR | 0.450ø | 2.033 | 4.042 |
| AS | 0.450ø | 2.033 | 4.799 |
| AT | RCT 0.875 X 0.676 | 9.156 | 3.768 |

| | | | |
|---|---|---|---|
| AU | 0.213ø | 1.331 | 6.412 |
| AV | 0.213ø | 2.831 | 12.912 |
| AW | 0.213ø | 9.831 | 12.912 |
| AX | 0.213ø | 11.331 | 6.412 |
| AY | 0.166ø | 6.231 | 9.989 |
| AZ | 0.166ø | 6.231 | 6.446 |
| BA | 0.171ø | 0.769 | 12.023 |
| BB | 0.171ø | 2.356 | 12.023 |

| REV | ENG. CHANGE | DATE |
|---|---|---|
| C | Corrected silkscreen and dims. | 06/24/09 |
| B | Added silkscreen dims. | 05/14/09 |
| A | Relocated holes E.F.G.H. Added holesAU,AV,AW,AX, AY,AZ. Removed 3 OBRs from far left row. | 03/26/09 |

SHEET METAL TOLERANCES
CENTER TO CENTER ±.005
CENTER TO EDGE ±.010
HOLE SIZE ±.005
SILKSCREEN DIMS ±.015
BURRS .005 MAX.

DESCRIPTION
# Chassis

TEN-TEC INC.
SEVIERVILLE, TENN.

| MATERIAL | END USE OR CUSTOMER |
|---|---|
| 12002 0.062 Aluminum | TAPR |

| DRAWN | ENG. | SCALE | T. T. PART NO. |
|---|---|---|---|
| Shellie Hudigns | | To Fit | E-6409-HT |
| 02/11/09 | | | SHEET 2 OF 2 |