



**Shearing Information**

**Blank Size: 48.000 x 30.000 (4 Blanks)**  
**Makes (128) Parts/Blank 0.790 x 5.107**  
**Material Used Per Part: 11.25 Sq.In.**  
**No. of hits per part = 14**  
**No. of Setups = 4**

**Notes**

- 1. Punch from smooth side.**
- \*\*\*OBSERVE CLAMP POSITIONS\*\*\***
- 2. Clean and Etch.**
- 3. Paint Black Powder CN-56034T,  
light texture outside surfaces and edges.**

REV	ENG. CHANGE	DATE
<b>DESCRIPTION</b>		
<b>Card Plate</b>		
<b>MATERIAL</b>		
<b>12002 .062 Aluminum</b>		
<b>TAPR</b>		
<b>SCALE</b>		
<b>To Fit</b>		
<b>T. T. PART NO.</b>		
<b>E-6411</b>		
<b>SHEET 1 OF 1</b>		
<b>SHEET METAL TOLERANCES</b>		
CENTER TO CENTER ±.006		
CENTER TO EDGE ±.015		
HOLE POSITION ±.002		
SURFACE FINISH ±.015		
BURNS .005 MAX.		
<b>DRAWN</b>		
<b>Shellee Hudgins</b>		
<b>ENG.</b>		
<b>02/05/09</b>		
<b>TOY TEN-TEC INC.</b>		
SEVERVILLE, TENN.		
END USE OR CUSTOMER		