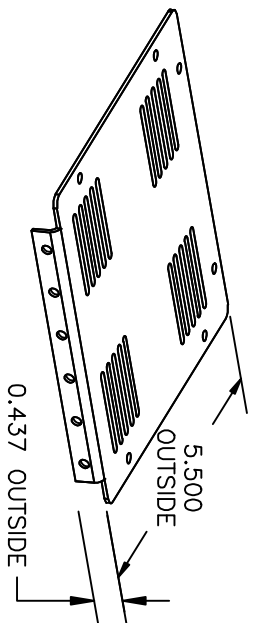


Dimension	X Position	Y Position
A 0.136 ϕ	0.250	1.000
B 0.136 ϕ	0.250	4.730
C 0.136 ϕ	1.000	0.250
D 0.136 ϕ	1.000	5.480
E 0.136 ϕ	4.394	0.250
F 0.136 ϕ	4.394	5.480
G 0.171 ϕ	5.631	0.863
H 0.171 ϕ	5.631	1.663
I 0.171 ϕ	5.631	2.463
J 0.171 ϕ	5.631	3.263
K 0.171 ϕ	5.631	4.063
L 0.171 ϕ	5.631	4.863

Shearing Information
 Blank Size: 48.000 x 40.000 (3 Blanks)
 Makes (35) Parts/Blank 5.831 x 5.730
 Material Used Per Part: 54.9 Sq.in.
 No. of hits per part = 45.6
 No. of Setups = 7

- Notes**
1. Punch from smooth side.
 2. Install (6) Penn Nuts 53029 in holes "G,H,I,J,K,L" from BURR side. (F-440-1)
 3. Bend as shown.
 4. Clean and Etch.
 5. Paint Black Powder CN-56034T, light texture, outside surfaces and edges.



DESCRIPTION
 Access Plate

MATERIAL
 12002 0.062 Aluminum

SCALE
 To Fit

REV
 02/05/09

ENG. CHANGE
 DATE

TEN-TEC INC.
 SEVERVILLE, TENN.

TAPR
 T. T. PART NO. E-6412

END USE OR CUSTOMER
 SHEET 1 OF 1

SHEET METAL TOLERANCES
 CENTER TO CENTER \pm .005
 CENTER TO EDGE \pm .015
 HOLE SIZE \pm .003
 BURRS .005 MAX. \pm .015

DRAWN
 Shelle Huddins

ENG.